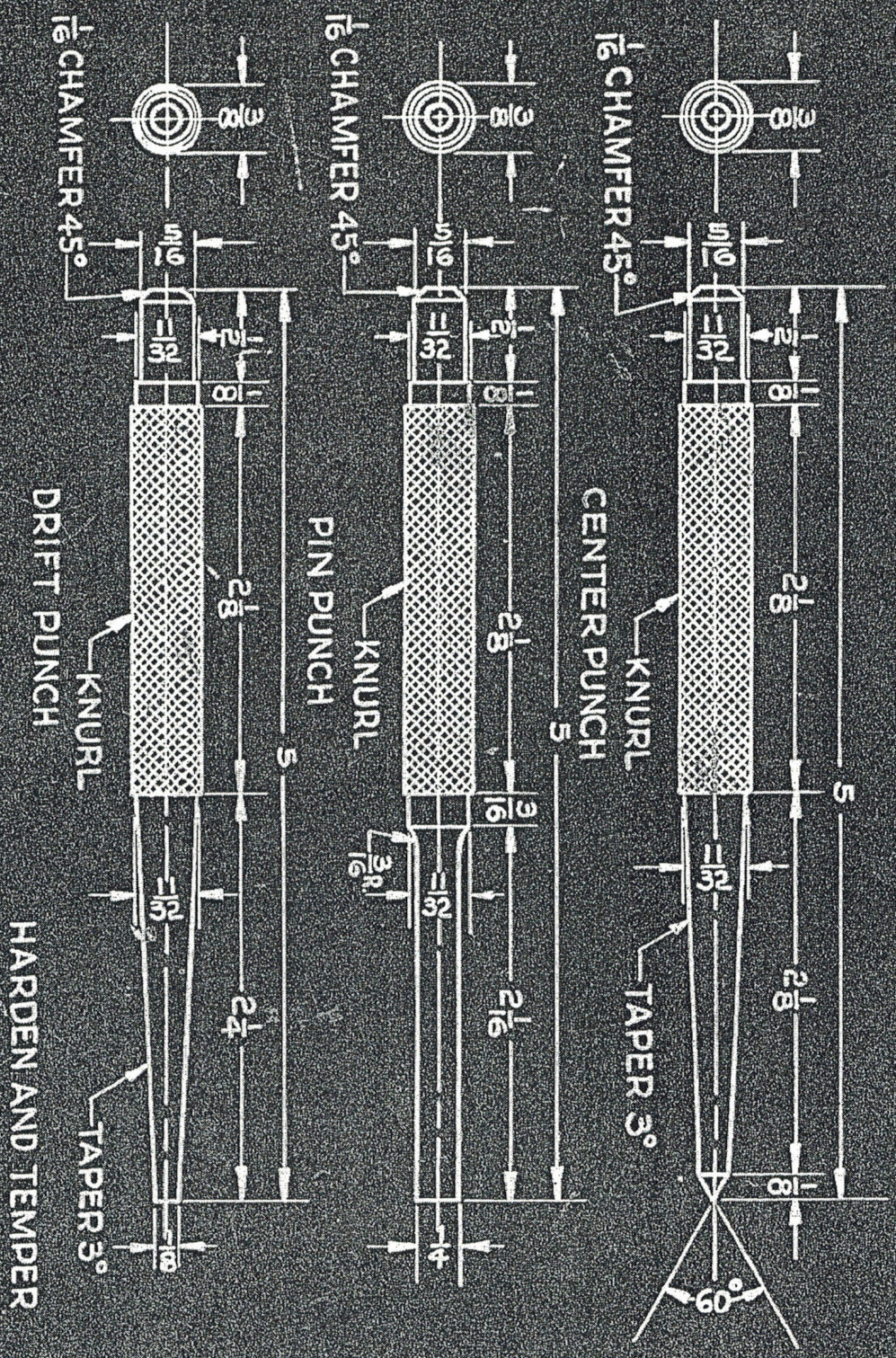


MATERIAL - DRILL ROD

PUNCH SET

SCALE 1:1



DRIFT PUNCH
KNURL

HARDEN AND TEMPER
TAPER 3°

PIN PUNCH
KNURL

CENTER PUNCH
KNURL

TAPER 3°

60°