



Cut out the patterns as shown on the previous page, **nothing is cut on this page**. You will need no less than 3 petals and no more than 5. Choose petals in order of size. Use a thumb tack to make a hole in the center to transfer to metal. Once the patterns are traced to metal, center punch and drill out the center hole to  $\frac{1}{4}$ ". Next cut the patterns out with snips careful not to cut yourself and to round all the edges nicely. Finally, see Conley for further instructions.

Once petals are cut they must be textured. Then they can be set to weld. The picture of the flower shows how the petals are "clocked" with the large portion of the petal centered on the "v" between the petals on the bottom layer. Once the pieces are cut, textured and drilled to instructor's approval, get a piece of  $\frac{1}{4}$ " round stock for a stem and hammer it to texture and general shape. Next hammer one end of the stem to a square, trying not to loose the  $\frac{1}{4}$ " size. When the pieces are ready to be welded find the instructor for instruction on welding and bending of petals.

# Overall Grade

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