



UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCE ON
 FRACTIONS: DECIMALS: ANGLES:
 1/16 .001 ±5
 .010 .001 ±5
 .010 .001 ±5
 MACH. SURF. FLAT WITHIN .001 IN/IN
 CONCENTRICITY MACH. SURF. TIR
 WITHIN 1/2 SUM OF DIAS. TOLERANCE
 REMOVE ALL BURRS
 BREAK SHARP EDGES .015x45°
 MACHINE FILETS .01R
 MACHINE FINISH 63 RMS

PART #	DESCRIPTION	QUANT.	MATERIAL
5	PLUG	1	BRASS
4	FACE	2	BRASS/DELFIN
3	HEAD	1	CRS
2	STUD	2	CRS
1	HANDLE	1	CRS

GLENN HARE OCCUPATIONAL CENTER
 HAMMER ASSEMBLY

SCALE FULL	DRAWN BY TRAVIS LUKE	SHEET
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