



GTAW / GMAW
 THIS WELD USES ROUGHLY 3"X2" COUPON PLATE IN
 VARIED THICKNESSES DEPENDING ON THE WELDING
 PROCESS, THE VERTICAL PIECE SHOULD BE CENTERED
 ON THE HORIZONTAL ONE. THE WELD SHOULD HAVE A
 3/8" FACE AND SHOULD BE COOLED AND POLISHED
 BEFORE GRADING.

GTAW 1/16" Mild Plate Steel, 1/16" TUNGSTEN ER705 FILLER

GMAW 10 GA. MILD PLATE STEEL, O35 WIRE

COMPANY NAME:

WCSJD

DRAWING NAME:

HORIZONTAL TEE

SCALE:

1:1

NAME: