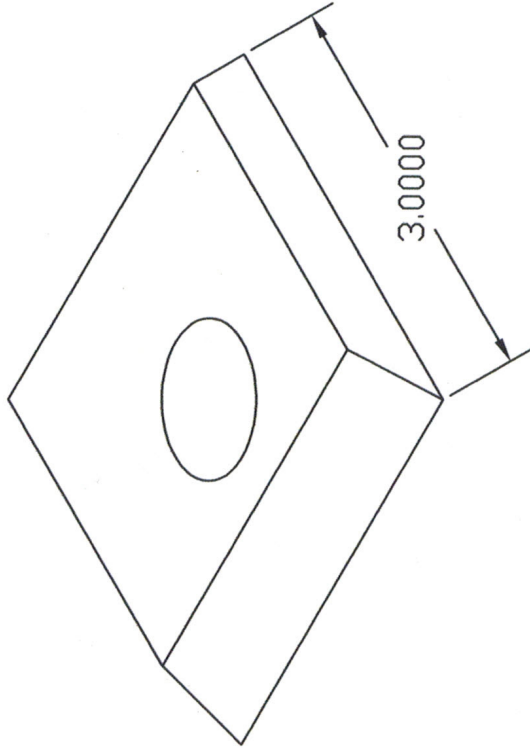


3" x 3" plate. 1" hole cut in center.
 One edge cut to 45 degree bevel.
 Adjacent edge cut to 30 degree bevel.
 Remaining two sides cut at 90 degrees or 0 bevel.



Criteria	PTS Poss.	PTS
Slag removal	10	
Cut Speed	10	
Cut Quality	20	
Interior Circle	10	
Extra	50	