



ELECTRODE: E7018 E6010
 PROGRESSION: 50% Overlap minimum
 TESTING: VISUAL
 PROCEDURE:
 a. Cut one plate 1/4"x3"x3"..
 b. Weld stringer beads overlapping 50% across entire surface. Use entire rod before using the next rod..
 c. Fill plate in one direction then rotate 90 degrees and fill in that direction.
 d. Turn in for evaluation

EVALUATION:	Pts. Possible	Pts.
a. Metal preparation	10	---
b. Stringer bead	15	---
c. Overlap of welds	15	---
d. Overall Appearance	10	---
Total Points Earned		-----

