



- NOTES:
- THIS END WILL HAVE A CENTER DRILL HOLE SO IT WILL BE CONSIDERED EXCESS.
 - THIS SECTION WILL BE TURNED DOWN TO PRODUCE THE PUNCH SHAFT.
 - THIS SECTION WILL BE KNURLED.
 - THIS SECTION IS NOT KNURLED - THIS IS WHERE I CHECK FOR DIAMETER.
 - THIS SECTION WILL HAVE A 10° CHAMFER.
 - EXCESS TO BE HELD IN JAWS OF CHUCK.

NOTES:

- DIAMETER OF PUNCH IS .500
- DIAMETER OF PUNCH IS .311

