



THIS IS A 10" BY 10" SQUARE TRANSITION. THE TOP END OF THE DUCT WILL HAVE A $\frac{1}{4}$ " HEM ACROSS ALL FOUR SIDES AND THE OPPOSITE END WILL HAVE A $1\frac{1}{4}$ " PITTSBURGH SEAM. THIS WILL BE BENT OUT OF ONE PIECE WITH A HALF INCH LAP THAT WILL BE SPOT WELDED. FINAL PROJECT WILL BE GRADED ON ALIGNMENT, ACCURACY AND ASTHETICS.