



THE MATERIAL IS 3"X2" COUPON STEEL OF VARIED THICKNESSES DEPENDING ON THE PROCESS BEING USED, TACK BOTH PIECES TOGETHER ALONG THEIR EDGE AS SHOWN, THEN USING A PIECE OF SCRAP METAL, ATTACH ONE END OF THE SCRAP TO THE COUPON AT POINT "A" AND THE OTHER END TO THE WORK TABLE IN YOUR STATION, THIS WILL RAISE THE PROJECT HIGHER FOR EASE OF WELDING, USE AN APPROVED WEAVE MOTION AND HESITATE ON THE SIDES TO LIMIT UNDERCUT.

1/4" Mild Plate Steel, 1/8" E6010 ROOT AMPERAGE RANGE 75-90
 1/8" E7018 COVER PASS Amperage range 90A-120A
 25 points possible

COMPANY NAME: WCSD METAL 5 II

DRAWING NAME: VEHICLE UP INSIDE CORNER 6010 W/ 7018 COVER

SCALE: 1:1

NAME: